

Determination of Nine Carbonates in Lithium Ion Battery Electrolyte By GC/MS

Introduction

The electrolytic solutions commonly used in commercial lithium batteries consist of lithium salts, organic solvents and some additives. The organic solvents are mainly cyclic carbonates, such as ethylene carbonate and propylene carbonate, or chain carbonates, such as diethyl carbonate and ethyl methyl carbonate. Composition and ratio of these carbonates have

important implications for energy density, cycle life and the safety of lithium ion batteries. Therefore, the study of the composition and content of carbonates in the electrolytic solution plays an important role in the development and quality control of lithium ion batteries.



In this paper, a qualitative and quantitative method for the determination of nine carbonates in electrolytic solutions was established using the PerkinElmer Clarus® SQ 8 GC/MS with electron ionization (EI) source. The method is simple, sensitive and efficient.

Experimental

The PerkinElmer Clarus SQ 8 GC/MS operating in electron ionization (EI) mode was used to perform these experiments with the conditions presented in Table 1. A PerkinElmer Elite 35 MS column (30 m \times 0.25 mm \times 0.25 μ m) was used to separate the eluting compounds.

Table 1. Analytical parameters.

GC Parameters			
Injector Type	Capillary injector with capillary splitless deactivated glass liner with deactivated woo		
Inlet Temp	280 °C		
Carrier Gas Flow	1 mL/min		
Split Flow	20 mL/min		
Injection Volume	1 μL		
Initial Oven Temp	35 °C		
Oven Hold	3.0 min		
Ramp	10 °C/min		
2nd Oven Temp	240 °C		
Oven Hold	2.0 min		
MS Parameters			
Mass Range (amu)	25 to 300		
GC Inlet Line Temp	280 °C		
Ion Source Temp	270 °C		
Function Type	SIFI		
Ionization	El		

Nine carbonic esters were investigated (shown in Table 2) with calibration standards purchased from ANPEL Laboratory Technologies (Shanghai) Inc. and diluted with ethyl acetate (HPLC grade, Honeywell) to produce the required range of calibration solutions. The electrolytes sample was diluted 1:10000 (v/v) with ethyl acetate before injection into the GC/MS.

Method precision was investigated with six injections of the level 4 spike of standard and diluted sample. Method detection limits were determined by analyzing seven replicates of the level 1 concentration standard. The spike recovery experiment was carried out by analyzing the level 4 spike in a diluted sample.

Results and Discussion

The selected ion chromatogram of a calibration standard is shown in Figure 1. All target compounds were separated using selected ion scanning module. The calibration curves were plotted as the peak area versus the amount of analyte. The determination coefficients (r^2) of all compounds were over 0.999, showing the reliability of the analysis in the range of 1 – 100 mg/L. Table 3 and 4 summarizes the results for retention time, quantitation and qualitative ion, linearity, precision, percent recovery, method detection limits (MDLs) and quantitation limits (MQLs). The MDLs per sample were calculated to be in the range of 0.080 – 0.176 mg/L; the recoveries are in the range of 92.40 – 104.45 % in real samples; the precision data (RSD %) are in the range of 1.02 - 2.16% for the spike of standard sample and 1.61 - 2.05% for the spike of actual sample.

Table 2. Calibration points employed in this study.

Compound Name	Level 1	Level 2	Level 3	Level 4	Level 5	Level 6
Dimethyl Carbonate	1.00 mg/L	5.00 mg/L	10.00 mg/L	20.00 mg/L	50.00 mg/L	100.00 mg/L
Ethyl Methyl Carbonate	1.00 mg/L	5.00 mg/L	10.00 mg/L	20.00 mg/L	50.00 mg/L	100.00 mg/L
Diethyl Carbonate	1.00 mg/L	5.00 mg/L	10.00 mg/L	20.00 mg/L	50.00 mg/L	100.00 mg/L
n-Propyl Propionate	1.00 mg/L	5.00 mg/L	10.00 mg/L	20.00 mg/L	50.00 mg/L	100.00 mg/L
Vinylene Carbonate	1.00 mg/L	5.00 mg/L	10.00 mg/L	20.00 mg/L	50.00 mg/L	100.00 mg/L
Fluoroethylene Carbonate	0.94 mg/L	4.70 mg/L	9.40 mg/L	1880 mg/L	47.00 mg/L	94.00 mg/L
Ethylene Carbonate	1.07 mg/L	5.36 mg/L	10.72 mg/L	21.44 mg/L	53.60 mg/L	107.20 mg/L
Propylene Carbonate	1.00 mg/L	5.00 mg/L	10.00 mg/L	20.00 mg/L	50.00 mg/L	100.00 mg/L
1,3-Propanesultone	0.93 mg/L	4.67 mg/L	9.33 mg/L	18.66 mg/L	46.65 mg/L	93.30 mg/L

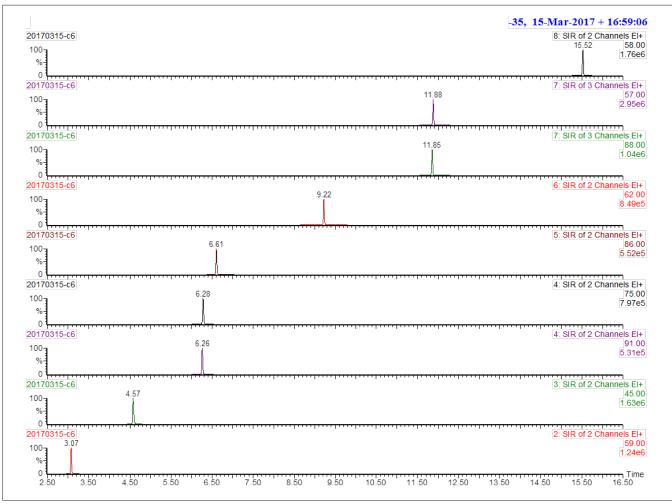


Figure 1. Selected ion chromatogram of a calibration standard (level 6).

 ${\it Table\,3.}\ Results\, for\, retention\, time,\, quantitation\, and\, qualitative\,\, ion\, and\, linearity.$

Compound Name	Retention Time	Quantitation	Qualitative Ion	Linearity		
Compound Name	Min	lon		Slope	Intercept	r²
Dimethyl Carbonate	3.27	59	90	393.26	-336.28	0.9992
Ethyl Methyl Carbonate	4.65	45	77	1260.78	-694.44	0.9995
Diethyl Carbonate	6.29	91	45	370.98	-237.25	0.9994
n-Propyl Propionate	6.31	75	57	523.27	-524.98	0.9991
Vinylene Carbonate	6.63	86	42	430.77	-396.67	0.9993
Fluoroethylene Carbonate	9.22	62	106	500.50	-351.45	0.9996
Ethylene Carbonate	11.85	88	43	843.19	-456.71	0.9997
Propylene Carbonate	11.87	57	87	2021.70	-1444.29	0.9996
1,3-Propanesultone	15.22	58	122	1434.08	-984.26	0.9997

Table 4. Results for precision, recovery, MDL and MQL.

Compound Name	MDL ug/ml	MQL ug/ml	Precision	Pocovoru 0/	
Compound Name			Standard Sample	Actual Sample	Recovery %
Dimethyl Carbonate	0.111	0.444	1.69	1.97	101.85
Ethyl Methyl Carbonate	0.176	0.705	2.16	1.70	100.60
Diethyl Carbonate	0.172	0.690	1.99	1.61	96.70
n-Propyl Propionate	0.171	0.684	1.90	1.74	92.40
Vinylene Carbonate	0.166	0.664	1.62	1.81	98.10
Fluoroethylene Carbonate	0.104	0.415	1.91	2.05	95.30
Ethylene Carbonate	0.146	0.584	1.34	1.89	104.45
Propylene Carbonate	0.086	0.343	1.02	1.78	93.05
1,3-Propanesultone	0.080	0.320	1.34	1.75	94.05

Summary

In this paper, the method of determination for nine carbonates in lithium ion batteries electrolyte was established using the PerkinElmer Clarus SQ 8 GC/MS with El source. This method demonstrates results with good precision, recovery, linearity and detection limits. It satisfies the needs of the lithium ion battery industry.

References

Shan-shan. Sun, 2009. Reaserch on a novel electrolyte of ionic liquid used in Li-ion batteries. Dissertation for the masters degree in engineering. Harbin Institute of Technology.

PerkinElmer, Inc. 940 Winter Street Waltham, MA 02451 USA P: (800) 762-4000 or (+1) 203-925-4602 www.perkinelmer.com

