# PinAAcle 500/900 AA Spectrometers

# Atomic Absorption

#### **Preparation Checklist**

- Suitable working area
- Exhaust vent
- Atomic absorption gases
- Handling of gas cylinders and safety practices
- Drain vessels
- Graphite furnace and flame requirements
- Facilities requirements
- Important accessories and consumables

This document provides detailed instructions regarding the space, accessories and utilities required to operate PerkinElmer's PinAAcle™ 500 and 900 family of atomic absorption (AA) spectrometers, THGA and HGA graphite furnace systems, and other major AA accessories.

PerkinElmer AA instruments are complete systems with the exception of the following items which must be provided by the analyst: suitable working area; exhaust vent(s); gases and regulators; and light sources. When a THGA or HGA graphite furnace system is being used, additional items may be required, which are described in Section 8. General information on each of the required items is given in the appropriate section of this document.



PinAAcle 500 Flame AA Spectrometer



PinAAcle 900 Series AA Spectrometers



# 1 Suitable Working Area

The environment in which any instrument is housed is an important consideration. The room temperature should be between 15 and 35 °C (59-95 °F) with a maximum rate of change of 3 °C (5 °F) per hour. For optimum instrument performance, the room temperature should be controlled at 20 +/-2 °C. The instrument should be located away from direct sources of heat or cold. The relative humidity should be between 20 and 80 %, non-condensing.

A relatively dust-free environment is necessary. This is especially important when working with ultra-trace techniques, such as graphite furnace sampling. Other important considerations are to locate the instrument in an area free of corrosive fumes and vibration and in an area that does not receive direct sunlight. This precision instrumentation is not designed to withstand vibrations from earthquakes.

AA spectrometers are normally installed on laboratory work benches or tables. The benchtop or area in which the AA instrument is to be installed should be large enough to accommodate the instrument and all accessories (dimensions of those items are given in Section 10). Make sure that there is space at the rear and sides of the system for air to circulate freely. Do not block the fan operating on both sides of the instrument. The back of the instrument should not be placed permanently against a wall, as the instrument must be accessible from the back for servicing purposes. An accessible space of at least 60 cm (24 in.) should be available behind the instrument. If this is not possible, the table or bench on which the instrument is mounted should be on wheels so that it can be easily moved. The vent drop should be flexible so that it can be moved out of the way when the instrument is serviced.

A means of electrically grounding the instrument and all accessories must be available.

#### **Atomic Absorption System Layout**

In addition to the basic requirements for atomic spectroscopy systems, preparation of your laboratory for atomic absorption (AA) spectrometers equipped with graphite furnaces requires that consideration be given to the installation needs of the furnace power supply.

WARNING: The use of atomic absorption instruments without adequate ventilation to outside air may constitute a health hazard. For example, the combustion of halogenated hydrocarbons produces toxic vapors. Extreme care should be taken that exhaust gases are vented properly.

FIAS (flow injection for atomic spectroscopy) systems and flame autosamplers should be placed on a cart or table close to the AA spectrometer sample compartment to keep FIAS and/or autosampler tubing to a minimum length. The FIAS system and/ or autosampler can also be placed to the side of the instrument – however, maximum performance may be compromised due to the increased length of tubing required. With self aspiration of the nebulizer, the uptake rate is greatly affected by the length of the tubing.

### 2 Exhaust Vent

A venting system is required to remove the combustion fumes and vapors from the flame or graphite furnace for AA instruments. Exhaust venting is important for a number of reasons:

- It will protect laboratory personnel from toxic vapors which may be produced by some samples.
- It will tend to remove the effects of room drafts and the laboratory atmosphere on flame stability.
- It will help to protect the instrument from corrosive vapors which may originate from the samples.
- It will remove dissipated heat which is produced by the flame or furnace.

A minimum flow rate of 5700 L/min (200 cubic feet/min) is required for an air/acetylene flame and furnace operation. A flow rate of approximately 7000-8500 L/min (250-300 cubic feet/min) is required for nitrous oxide/acetylene flame operation. Though we do not specify any maximum flow rate, more than 20% excessive flow rate will also affect stability of the flame, thus the precision of measurement. It is strongly recommended that the instrument not be placed in a chemical hood! If a chemical hood must be used, arrangements should be made to keep out corrosive vapors and backdrafts from other hoods.

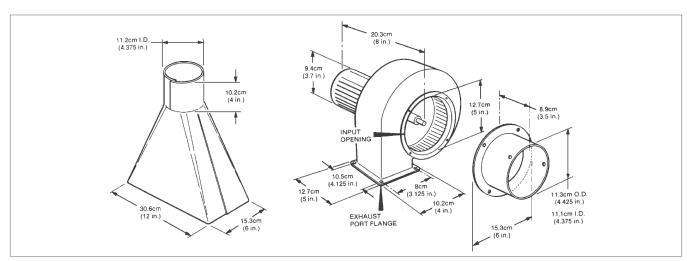


Figure 1. Blower and vent kit dimensions

Sample preparation should not be carried out in the same hood where the instrument is located.

PerkinElmer offers an accessory, Blower and Vent Kit (Part No. 03030448 for 230 VAC; Part No. 03030447 for 115 VAC), which will fulfill the exhaust requirements for all AA instruments (see Figure 1). The blower capacity is for one instrument. Included in the kit are a rotary blower with capacitor and hardware, a vent to be located above the instrument, and an adapter to permit connection of the blower and vent with suitable metal tubing. The adapter and vent are made of stainless steel sheets.

### Notice: Local electrical codes do not permit PerkinElmer Service Engineers to install the blower and vent assembly.

The metal tubing required to connect the vent to the blower and to provide suitable exhaust from the blower is not included in the Blower and Vent Kit. Flexible stainless steel tubing is recommended for this purpose and can be obtained from the companies listed in Table 1 and from various other firms. In some instances, this type of flexible metal tubing is sold only in minimum lengths of 3 meters (10 feet).

Table 1. U.S. Suppliers of Flexible Metal Duct Tubing.

Flexaust Co.	Potomac Rubber Co.
11 Chestnut St.	9011 Hampton Overlook
Amesbury, MA 01913	Capital Heights, MD 20743
(508) 388-9700	(301) 336-7400
<b>Triplex Inc.</b>	Fox Manufacturing Inc.
1142 Kress St.	P.O. Box 1047
Houston, TX 77020	Clarkdale, AZ 86324
(713) 672-7521	(602) 634-5897

For the names of suppliers in other areas, contact your PerkinElmer representative.

The capacity of the blower depends on the duct length and the number of elbows or bends used to install the system. If an excessively long duct system or a system with many bends is used, a stronger blower may be necessary to provide sufficient exhaust volume. Alternatively, smooth stainless steel tubing may be used instead of flexible stainless steel tubing where flexibility is not required to reduce system friction loss or "drag." A length of smooth stainless steel ducting has 20-30 % less friction loss than a comparable length of flexible ducting. When smooth stainless steel tubing is used, elbows must be used to turn corners. These elbows should turn at a center line radius of 45 degrees to reduce friction losses, and the number of elbows should be minimized.

If a rigid tubing system is used, it is strongly recommended that flexible tubing be used from the vent hood to the ceiling to facilitate hood alignment and service access to the instrument.

The dimensions for the various parts of the Blower and Vent Kit are shown in Figure 1. The vent i.d. is slightly larger than the tubing o.d. to allow for tubing tolerances. A slight gap between the two units is normal.

When installing such a venting system, all connections should be made with metal screws or rivets. Solder must not be used. The blower should be located at least 4 meters (12 feet) and not more than 6.5 meters (20 feet) from the flame or the graphite furnace and should exhaust to the atmosphere or into a considerably wider

exhaust duct. Under these conditions, the following temperatures have been measured during operation of a nitrous oxide-acetylene flame: 310 °C at the vent intake; 160 °C at 2.4 meters (8 feet) from the vent intake; 105 °C at the blower intake; and 50 °C at the blower motor housing near the front bearing.

Instructions for installation (Part No. 09936775) are provided with the Blower and Vent assembly. The blower provided in the PerkinElmer accessory kit requires a line voltage of 115 V or 230 V.

Additional recommendations on the venting system include:

- Make sure the duct casing is installed using fireproof construction. Route ducts away from sprinkler heads.
- Locate the discharge outlet as close to the blower as possible.
   All joints on the discharge side should be airtight, especially if toxic vapors are being carried.
- Equip the outlet end of the system with a backdraft damper and take the necessary precautions to keep the exhaust outlet away from open windows or inlet vents and to extend it above the roof of the building for proper dispersal of the exhaust.
- Equip the exhaust end of the system with an exhaust stack to improve the overall efficiency of the system.
- Make sure the length of the duct that enters into the blower is a straight length at least ten times the duct diameter. An elbow entrance into the blower inlet causes a loss in efficiency.
- Design local exhaust ventilation systems individually for each specific AA instrument. Also, the opening of the exhaust vent should be large enough to cover the graphite furnace or flame area completely.
- Provide make-up air in the same quantity as is exhausted by the system. An "airtight" lab will cause an efficiency loss in the exhaust system.
- Ensure that the system is drawing properly by releasing smoke into the mouth of the collector hood (vent). Use an anemometer (Part No. N3134065) to accurately measure the exhaust flow rate.
- Equip the blower with a pilot light located near the instrument to indicate to the operator when the blower is on.

## **3 Atomic Absorption Gases**

NOTE: Standards for cylinder dimensions, regulator connections, gas fittings, etc. vary from country to country. The information provided here is for the U.S. Contact your PerkinElmer representative for information on the specific requirements of your area.

## **Compressed Air**

For flame operation, the air supply should provide a minimum of 28 liters/min (1 cubic foot/min) at a minimum pressure of 350 kPa (50 psig). The pneumatics of the PinAAcle 500, 900H and 900T systems require an air pressure of 350-400 kPa (50-58 psig).

It is desirable to have a water and oil trap or filter between the compressor and the instrument gas control system. The use of an Air Filter Accessory (Part No. 00470652) or an Air/Acetylene Filter Accessory (Part No. N9301398) is strongly recommended to remove entrained water, oil, water aerosols and solid particles from compressed air lines.

# WARNING: When using an air or air/acetylene accessory, never exceed 1050 kPa (150 psig) for the air input pressure.

If there is any doubt regarding the usability of a central air supply (insufficient volume or pressure or excessive oil or water contamination), the quality of the supply should be checked prior to the arrival of the instrument. A small, oil-less air compressor meeting the stated requirements is available from PerkinElmer (AA Ultra Quiet Oil-Less Air Compressor 115V/60HZ - Part No. N9306345; AA Ultra Quiet Oil-Less Air Compressor 220V/50-60 Hz - Part No. N9306346).

Air compressors are generally uncomfortably noisy to have in the immediate vicinity of the instrument. Whenever possible, it is advisable to locate them at some distance from laboratory workers in an area providing suitable ventilation.

Cylinders of compressed air can also be used but are recommended only as an emergency or short-term solution for the following reasons:

- A standard #1 size air cylinder contains about 6200 liters
   (220 cubic feet) of air at standard temperature and pressure
   (STP). A premix burner-nebulizer system uses about 20 liters/min
   (0.7 cubic feet/min), and, therefore, a cylinder will last only
   about five hours. Unless an instrument is used only a few
   hours per day, changing cylinders becomes a nuisance as well
   as being expensive.
- Occasionally, cylinder air may be obtained from a liquefaction process during which the oxygen-to-nitrogen ratio can change. Therefore, it is not uncommon to find other than 20 % oxygen in air cylinders. This can cause erratic burner operation and non-reproducible analytical results and, in extreme cases, may provide a potential safety hazard. In general, if cylinder air is to be used, it is important to specify compressed air rather than breathing air (i.e. medical grade) or an unspecified form.

# WARNING: For safe operation, oxygen must NEVER be used with PerkinElmer premix burner systems.

The use of air cylinders requires the use of a suitable dual-stage regulator. A regulator for cylinders with a CGA 590 connection is available from PerkinElmer (Part No. 03030264).

#### Acetylene

For the overwhelming majority of analyses, acetylene is the preferred fuel gas with AA spectrometers. Air/acetylene is the preferred flame for the determination of about 35 elements by AA. All PerkinElmer AA flame instruments require acetylene for the fuel. The temperature of the air/acetylene flame is approximately 2300 °C. For most air/acetylene flames, the acetylene flow used is about 4 liters/min or 0.14 cubic feet/min. Using a heat-combustion value of 1,450 BTU per cubic foot, the heat given off would be approximately 12,300 BTU per hour (3,600 W). An air/acetylene flame can be used with all PerkinElmer burner heads but is most commonly used with the supplied 10 cm (4-inch) burner head.

Suitable acetylene typically has a minimum purity specification of 99.6 % with the actual assay being about 99.8 %. In general, ordinary welding-grade acetylene is adequate for most AA analyses, though sometimes a particular tank may be contaminated. Special higher purity "atomic absorption" grade acetylene is also

available from some vendors, and its use is recommended when the available welding-grade acetylene is not sufficiently pure.

A size 1A acetylene cylinder contains about 8,500 liters (300 cubic feet) of acetylene and usually lasts about 30 hours of burning time with an air/acetylene flame. The cylinder requires an acetylene pressure regulator, which can be obtained from the supplier of the gas or from PerkinElmer (Part No. 03030106).

CAUTION: Acetylene may react with copper to form a potentially explosive compound. Copper tubing or fittings for acetylene gas must be strictly avoided.

The PerkinElmer Acetylene Regulator Assembly includes an adapter so that the pressure regulator can be connected to cylinders requiring either CGA 300 or CGA 510 fittings as well as a connector for attaching the fuel hose assembly supplied with the instrument. The fuel hose assembly is constructed of red neoprene, reinforced with high tensile-strength rayon cord, and provides a rated working pressure of about 1700 kPa (250 psig). The connectors are permanently mounted at each end of the hose assembly for connection to the pressure regulator and instrument gas controls, and use left-hand threads as per accepted practice for fuel gas connections. (See Section 5 for more details.) The rigorous gas hose testing is negated if a fitting is removed and replaced with another fitting.

It may be desirable to have an acetylene filter between the acetylene tank and the instrument gas control system to remove particulates and acetone droplets from acetylene, protecting the gas controls and AA burner system from contamination and corrosion. An Acetylene Filter (Part No. N9301399) and an Air/ Acetylene Filter Accessory (Part No. N9301398) are available from PerkinElmer. Some countries also require the use of a flashback arrestor, such as PerkinElmer Part No. N9300068, in the acetylene fuel line.

Acetylene is normally supplied dissolved in acetone, and a small amount of acetone carryover with the acetylene is normal. However, as tank pressure falls, the relative amount of acetone entering the gas stream increases and can give erratic results, particularly for elements such as calcium, tin, chromium, molybdenum and others whose sensitivity is highly dependent on the fuel/oxidant ratio. For this reason, acetylene tanks should be replaced when the cylinder pressure drops to about 600 kPa (85 psig).

IMPORTANT: Failure to change the acetylene cylinder before the cylinder pressure drops below 600 kPa (85 psig) may cause damage to valves or tubing within the burner gas control system due to high acetone carryover. Such damage from acetone is not covered by instrument warranties.

Since the acetylene is dissolved in acetone, the pressure drop is not linear with gas removal, and a pressure of 600 kPa (85 psig) indicates that the cylinder is nearly empty, assuming the cylinder is at room temperature.

Acetylene tanks should always be stored and operated in a vertical position, rather than horizontally, to prevent liquid acetone from reaching the cylinder valve. New tanks should be positioned vertically for at least 8 hours prior to use. The practice of "cracking the valve" of an acetylene tank (that is, opening the

valve slightly for a very short period prior to attaching the regulator) is not recommended. While such an action will clear the valve opening of dust or dirt particles and may remove acetone from the cylinder valve, it is a potentially hazardous practice and one which should never be attempted in the presence of an open flame, sparks or other possible sources of ignition.

CAUTION: Acetylene-line pressure from the cylinder to the instrument should never be allowed to exceed 103 kPa (15 psig). At higher pressures, acetylene can spontaneously decompose or explode. PerkinElmer recommends that a maximum acetylene line pressure of 80-95 kPa (12-14 psig) be used to provide a reasonable margin of safety.

Both fuel and oxidant gas lines should be relieved of pressure at the end of the working day or if the instrument is to remain unused for an extended period. Cylinder valves should be closed to avoid the possibility of pressure regulators failing and gas lines being subjected to the full cylinder pressure.

#### **Nitrous Oxide**

The nitrous oxide/acetylene flame has a maximum temperature of approximately 2800 °C and is used for the determination of elements that form refractory oxides. It is also used to overcome chemical interferences that may occur in flames of lower temperatures. For the nitrous oxide/acetylene flame, the acetylene flow is about 14 liters/min or 0.5 cubic feet per min. Using a heat of combustion value of 1,450 BTU per cubic foot, the heat given off would be approximately 43,000 BTU per hour (12,500 W).

The use of nitrous oxide requires a number of accessories and precautions. A size 1A cylinder of nitrous oxide contains about 14,800 liters (520 cubic feet) and will typically last for 10 to 12 hours of burning time. Cylinders of nitrous oxide (99.0% minimum purity) are available from local suppliers. A dual-stage regulator is recommended (and is mandatory in some countries).

Nitrous oxide is supplied in the liquid state, initially at a pressure of about 5000 kPa (750 psig). Since nitrous oxide is in liquid form, the pressure gauge does not give a true indication of how much nitrous oxide remains in the cylinder until the pressure starts to fall rapidly as the residual gas is drawn off. There is no drop in pressure until all of the liquid nitrous oxide is consumed. The tank is basically empty when all of the liquid nitrous oxide is consumed.

When nitrous oxide is rapidly removed from the cylinder, the expanding gas causes cooling of the cylinder pressure regulator and the regulator diaphragm sometimes freezes. This can create erratic flame conditions or, in the most extreme case, a flashback. It is therefore advisable to heat the regulator using either a built-in heater or an externally supplied heat source, such as an electrical resistance heating tape.

CAUTION: All lines carrying nitrous oxide should be free of grease, oil or other organic material, as it is possible for spontaneous combustion to occur. Cylinders of nitrous oxide should be considered high-pressure cylinders and should be handled with care at all times.

A dual-stage heated nitrous oxide pressure regulator for use with gas cylinders with a CGA 326 connection is available from PerkinElmer (Part No. 03030204 [115 volts] or 03030349

[230 volts]). These regulators provide pressure control from 350-520 kPa (50-75 psig) and contain an integral thermostatted heater to prevent freezing of the regulator diaphragm. A color-coded hose with suitable connectors at each end is supplied with the regulators to provide connection to the instrument gas controls (see Section 5).

#### Argon

Argon is required for external and internal gas streams through the THGA or HGA graphite furnace or as a carrier gas with mercury/ hydride systems such as the FIAS or FIMS flow injections systems or the MHS-15. The quality criteria listed in Table 2 for argon are suitable for these applications. Normally, for graphite furnace operation, gaseous argon is used, although either liquid or gaseous argon can be used. The choice of liquid argon or gaseous argon tanks is determined primarily by the availability of each and the usage rate. Liquid argon is usually less expensive per unit volume to purchase, but cannot be stored for extended periods. If liquid argon is used, the tank should be fitted with an over-pressure regulator which will vent the tank as necessary in order to keep the liquid argon cool enough to remain in the liquid state. Gaseous argon tanks do not require venting and consequently can be stored for extended periods without loss.

A dual-stage cylinder regulator that can be used with either gaseous argon or nitrogen is available from PerkinElmer (Part No. 03030284). The regulator has a CGA 580 fitting, and includes a color-coded hose with 1/4-inch Swagelok® fittings to permit direct connection to the regulator and to the instrument gas controls (see Section 5).

Table 2. Quality Criteria for Argon.

Criterion	Specification
Purity	≥ 99.996 %
Oxygen	≤ 5 ppm
Nitrogen	≤ 20 ppm
Water	≤ 4 ppm

## **4** Gas Line Connections

PerkinElmer AA instruments include the hoses necessary for connection to gas lines (see Table 3). It is the responsibility of the user to provide the appropriate gas lines, regulators, connectors and valves to which the hoses are connected.

## 5 Handling of Gas Cylinders and Other Safety Practices

NOTICE: The permanent installation of gas supplies is the responsibility of the user and should conform to local safety and building codes.

- Flammable gas cylinders (such as acetylene) should not be stored with oxygen, or nitrous oxide cylinders, or adjacent to oxygen-charging facilities.
- Cylinders of nitrous oxide stored inside buildings should not be located in close proximity to cylinders of flammable gases (acetylene). Unless separated by a minimum of 20 feet, there shall be a fire-resistive partition between the nitrous oxide cylinders and the flammable gas cylinders.

- Fasten all gas cylinders securely to an immovable bulkhead or a permanent wall.
- When gas cylinders are stored in confined areas, such as a room, ventilation should be adequate to prevent toxic or explosive accumulations. Move or store gas cylinders only in a vertical position with the valve cap in place.
- Locate gas cylinders away from heat or ignition sources, including heat lamps. Cylinders have a pressure-relief device that will release the contents of the cylinder if the temperature exceeds 52 °C (125 °F).
- When storing cylinders external to a building, the cylinders should be stored so that they are protected against temperature extremes (including the direct rays of the sun) and should be stored above ground on a suitable floor.
- Mark gas cylinders clearly to identify the contents and status (full, empty, etc.).
- Full cylinders should not be stored with empty cylinders.
- · Do not attempt to refill gas cylinders.
- Use only approved regulators and hose connectors. Left-hand thread fittings marked with hatch marks are used for fuel gas tank connections, whereas right-hand fittings are used for oxidant and support gas connections.
- Use galvanized iron tubing, steel, wrought iron or other tubing that will not react chemically with acetylene. Never use copper tubing with acetylene. Joints may be welded or made up of threaded or flanged fittings, typically stainless steel, aluminum or brass composed of less than 65 % copper. Rolled, forged or cast steel or malleable iron fittings may also be used. Cast iron fittings cannot be used safely for acetylene lines.
- Arrange gas hoses where they will not be damaged or stepped on and where things will not be dropped on them.
- Never run acetylene at a pressure higher than 100 kPa (15 psig). At pressures above this level, acetylene may spontaneously explode.
- Perform periodic gas leak tests by applying a soap solution to all joints and seals.

WARNING: Contact between acetylene gas and copper or silver (or high concentrations of silver salts), liquid mercury or gaseous chlorine can produce potentially unstable acetylides. Always clean the burner thoroughly after analyzing solutions with high silver, copper, or mercury concentrations, and aspirate solution continuously during the analysis to prevent any residues from drying.

- Periodically check for the presence of acetylene in the laboratory atmosphere, especially near the ceiling.
- When the equipment is turned off (for example, at the end of the working day), close all gas cylinder valves tightly at the tank. Bleed the remainder of the line to the atmosphere before the exhaust fan (vent) is turned off.
- When using premix burners with cyanide solutions, check the pH of the liquid trap and drain vessel. The pH of the liquid should be greater than 10. If the liquid is even slightly acidic,

- highly toxic hydrogen cyanide gas may be released. Never allow an acidic solution to enter a drain bottle that contains a cyanide solution.
- Take suitable precautions when using volatile organic solvents.
   A potentially flammable organic vapor "cloud" can form around the opening of the sample vessel. Feeding the capillary tubing through a small hole in a covered sample container is one way of reducing the possibility for ignition.
- Never view the flame, hollow cathode lamps (HCLs), electrodeless discharge lamps (EDLs) or deuterium background corrector lamps directly without protective eyewear. Potentially hazardous ultraviolet radiation may be emitted. Ordinary safety glasses will in general provide sufficient protection, but additional side shields will ensure a further margin of safety. Safety glasses will also provide mechanical protection for the eyes.
- Never leave the flame unattended.
- Zeeman background-corrected AA instruments generate a strong magnetic field. People with cardiac pacemakers are advised not to operate or frequent the vicinity of Zeeman corrected instruments while they are in operation.

## 6 Drain Vessels

A specially-configured drain vessel is supplied with all PerkinElmer AA instruments with burner systems. That vessel must be used to gather the effluent from the AA burner drain.

The drain vessel should NOT be stored in an enclosed storage area. Rather, the drain vessel should be stored in plain sight of the operator, usually on the floor in front of the instrument or on an open shelf underneath the instrument table.

The drain system should be checked regularly and replaced when necessary. Follow the directions in the instrument manuals regarding the proper placement of the drain tube in the drain vessel and the proper liquid level in the drain vessel.

#### 7 Atomic Absorption Source Lamps

AA spectrometers require different source lamps, depending on the elements to be determined and the instrument to be used. Multielement lamps are available for some elements, but most lamps are constructed using a single element to avoid potential spectral interferences and reduced performance, especially when using a graphite furnace.

PerkinElmer manufactures all of its hollow cathode and electrodeless discharge lamps. The Lumina™ series of hollow cathode lamps are especially noted for spectral purity, brightness, stability and long life.

Hollow cathode lamps (HCLs) are excellent for most elements; however, there are a number of "difficult" elements for which an improved light source is desirable. PerkinElmer System 2 electrodeless discharge lamps (EDLs) provide improved performance in most instances. EDLs are more intense than their corresponding HCLs. Most also provide better lamp life and stability as well as better sensitivity. EDLs do not require a separate power supply as it is built into the PinAAcle systems.

Table 3. Gas Line Connections (Note: Regulator, connector and fitting needs vary by country. For information on what is required in your area, consult your local PerkinElmer Service Representative.)

	Downleton	Dogulatov to	Beginster Connection	Hose Assembly Connections			
Gas	Regulator Part Number	Regulator to Cylinder CGA No.	Regulator Connection to Gas Hose Assembly	Part Number	Color	Connection to Regulator	Connection to Instrument
Air	03030264	590	1/4" Swagelok®	00570567	black	1/4" Swagelok®	1/4" Swagelok®
Argon	03030284	580	1/4" Swagelok®	00570567	black	1/4" Swagelok®	1/4" Swagelok®
Nitrogen	03030284	580	1/4" Swagelok®	00570567	black	1/4" Swagelok®	1/4" Swagelok®
Nitrous Oxide	03030204	326	1/4" N.P.T.*	00470258	blue	5/16" Swagelok®	5/16" Swagelok®
Acetylene	03030106	510 or 300	9/16" L.H.T.**	00570559	red	9/16" L.H.T.	3/8" L.H.T.

N.P.T. = Normal Pipe Thread, L.H.T. = Left-Hand Thread

PerkinElmer Air Compressor (Part No. N9306345 for 115 V/60 Hz; Part No. N9306346 for 220 V/50-60 Hz) provides a 1/4" Swagelok® fitting.

PerkinElmer Air Filter Assembly (Part No. N0580531) provides 1/4" Swagelok® inlet and outlet fittings.

PerkinElmer Air Dryer Filter Assembly (Part No. 00470652) provides 1/4" Swagelok® inlet and outlet fittings.

PerkinElmer Air/Acetylene Filter Assembly (Part No. N9301398) provides 1/4" Swagelok® inlet and outlet fittings for air and 3/8" LH (A size) inlet and 9/16" LH (B size) outlet fittings for acetylene.

PerkinElmer Acetylene Filter (Part No. N9301399) provides 3/8" LH (A size) inlet and 9/16" LH (B size) outlet fittings.

#### Also Available:

- 1. Part No. 09903032 Connector for joining two Part No. 00570559 fuel hose assemblies
- 2. Part No. 09903898 Connector for joining two Part No. 00570567 air/argon hose assemblies
- 3. Part No. 09903196 Adapter, female 1/4" N.P.T. to male 1/4" Swagelok®
- 4. Part No. 09920223 Connector for joining two 00470258 nitrous oxide hose assemblies
- 5. Part No. N3160517 Flame AA Fittings Kit Type Europe

A lamp mount or turret is supplied with all PerkinElmer AA instruments and will accommodate all PerkinElmer HCLs or EDLs. Users who may have lamps with 1.5 inch diameters rather than the standard PerkinElmer 2 inch diameter can adapt those lamps for use in PerkinElmer lamp mounts with the Small Diameter Lamp Adapter Kit, (Part No. 03030870).

Removing a lamp without switching it off first may damage the lamp permanently.

### 8 Graphite Furnace and Flame Requirements

#### Location

The flame and furnace power supply is built into the PinAAcle 500 and 900 spectrometers.

#### Services

The PinAAcle 500 and 900F flame-only systems require a dedicated circuit and wiring size selected according to local regulations which provide power specifications that meet the following criteria: 100-230 VAC + 10 /- 15 VAC, 50 or 60 Hz +/- 3 Hz, and single phase alternating current with a maximum power consumption capability of 800 VA.

Graphite furnaces require electrical power, cooling water and a supply of inert gas, normally argon. A minimum input voltage of 208 volts is recommended under load to enable the furnace to reach maximum potential operating temperatures and heating rate and, for some systems with Zeeman effect background correction, proper magnetic field strength. For installations where the line voltage may drop below this level, the use of a "buck boost"-type transformer is recommended to maintain proper analytical

operating conditions. Running a ZL furnace below the minimum voltage can cause permanent damage to the power supply.

An appropriately-rated female electrical connector is required to provide power for the graphite furnace and flame systems. Please contact your local PerkinElmer Service Engineer to determine the appropriate connector for your laboratory.

NOTE: For 120 VAC power flame-only instrument installations, the use of an isolation ground receptacle (Part No. N3151390) is strongly recommend. It should be a dedicated circuit with a direct run of all three wires to the power panel. There should not be any grounding loops on the dedicated circuit.

Electrical supply circuitry, circuit breakers and wiring size for the graphite furnaces should be selected according to local regulations. Three types of 3-wire circuits used in North America, which provide power adequate to run THGA or HGA systems, are illustrated in Figure 3 (page 9). The PinAAcle 900H requires a 230 volts (±10%), 50/60 Hz (+/- 0.3 Hz), 30-amp line capable of delivering 10.1 KVA of peak power.

There should be a dedicated circuit allocated for each installed instrument with no grounding loops.

The THGA furnace and Zeeman magnet of the PinAAcle 900Z and PinAAcle 900T systems operate from a single, dedicated electrical supply of 230 volts (±10 %), 30 amp, 50 or 60 Hz (±0.3 Hz), single phase, capable of delivering 10.1 KVA of peak power. The PinAAcle 900Z and PinAAcle 900T systems are all provided with a 30-amp plug, and the PinAAcle 900H system is provided with a 20-amp plug. The 20-amp plug supplied with the PinAAcle 900H

<sup>\*</sup> Supplied with 5/16" x 1/4" N.P.T. Swagelok® Male connector Body (Part No. 09903946).

<sup>\*\*</sup> Supplied with Outlet Bushing (Part No. 09903031), 1/4" N.P.T. to 9/16" L.H.T.

can be adequately used for the operation of the PinAAcle 900H, though the use of a 30-amp plug provides additional safety margin for the power surge experienced during the furnace atomization step when peak power is used. This supplied 20-amp plug can be replaced with a 30-amp plug, if desired. It is recommended that 8-gauge (6 mm²) wire be used for the electrical supply for PinAAcle 900Z, and PinAAcle 900T systems, and that the length of the wiring (circuit breaker to instrument connection) not exceed 20 meters (65 feet). Although 10-gauge (4 mm²) wire can be used for the electrical supply of the PinAAcle 900H system, 8-gauge (6 mm²) wire is recommended. If the length of the wiring of the dedicated circuit from the power panel exceeds 20 meters/65 feet, the use of 6-gauge (8 mm²) is required.

For all furnace systems, the electrical supply should contain a "slow blow" circuit breaker capable of handling 300 % of the rated current for periods of 3 seconds. Also, the AA spectrometer, graphite furnace, Zeeman magnet, computer and other accessories should all be connected to the same electrical ground, and the power supply should be free of transients in excess of 50 V over the nominal voltage.

#### **Additional Furnace Requirements**

A water supply is required to cool the furnace quickly to ambient temperature after reaching high atomization temperatures. The water supply should be free of sediment, have a pH between 6.5 and 7.5, and a hardness less than 14 °D (2.5 mMol/ liter). A maximum flow of 2.5 L/min (0.6 gal/min) is used for the THGA, 1.5 liters/min (0.4 gal/min) for the HGA at a temperature between 20 °C and 40 °C. As both the flow rate and water temperature affect the cooling rate, it is desirable to be able to vary the flow rate to compensate for variations in cooling water temperature. A suitable recirculating cooling system is included with a number of THGA systems. With an HGA system, the use of an optional Recirculating Cooling System is strongly recommended. Do not allow the cooling water temperature to drop below 20 °C, or have too fast of a flow rate. This will cause condensation on the furnace windows and/or furnace. Condensation on the furnace will cause poor tube and contact cylinder life.

CAUTION: To prevent combustion of the graphite tube at high temperatures, the furnace is purged with argon.

It is not recommended to use nitrogen as the furnace purge gas. Its use may lead to reduced sensitivity for some elements, and it is also possible for nitrogen to react with the graphite tube at temperatures above 2300 °C to form cyanogen, a toxic gas.

When operating the HGA Graphite Furnace systems at high temperatures, do not look directly at the tube without suitable eye protection.

Maximum gas consumption is 0.7 liters/min (0.19 cubic feet/min) for THGA furnaces and 1.2 liters/min (0.3 cubic feet/min) for the HGA furnaces, both at 300-450 kPa (44-66 psig). Purity specifications for the gases to be used with HGA systems are given in Section 3. Ventilation is required to remove potentially toxic or corrosive gases which can be generated by the samples.

# 9 Training Courses

Training courses for users of PerkinElmer AA instruments are given at various locations. The courses cover basic principles and applications of atomic absorption and detailed instruction in the use of the instruments and major accessories.

To gain the most benefit from the training course, it is strongly recommended that the attendee should have operated the instrument for at least several weeks prior to the course.

For additional information on atomic spectroscopy training courses, please contact your local sales representative.

# 10 Facilities Required for PerkinElmer AA Instruments

The following figure and tables provide the dimensions and power requirements for PerkinElmer AA instruments and major accessories. Dimensions are defined in Figure 2 (page 9). Required services are shown in Table 4, and product dimensions and approximate power consumption for AA spectrometers and major accessories are given in Table 5. PerkinElmer instruments will normally operate within a ±10% range of the specified voltage and within ±1 Hz of the specified frequency, unless otherwise noted. If the power line is unstable, fluctuates in frequency or is subject to surges or sags, additional control of the incoming power may be required. A means of electrically grounding the instruments and accessories must be available. Power to the instrument should be clean from excessive high frequency noise.

The ANSI-IEEE C62.41\* recommends <10 volts normal mode (signal to ground) and <1/2 volt common mode\*\* (neutral to ground). Can be verified by an oscilloscope or power meter.

#### References

- \* American National Standards Institute (ANSI) is a private, on-profit organization that administers and coordinates the U.S. voluntary standards.
- Institute of Electrical and Electronics Engineers (IEEE) is a professional association with its corporate office in New York City.
- \*\* Excessive common mode (neutral to ground) noise can be caused by a poor building ground. The NEC (National Electrical Code) requires that the building ground resistance does not exceed 25 ohms. This can be verified with an earth ground test.

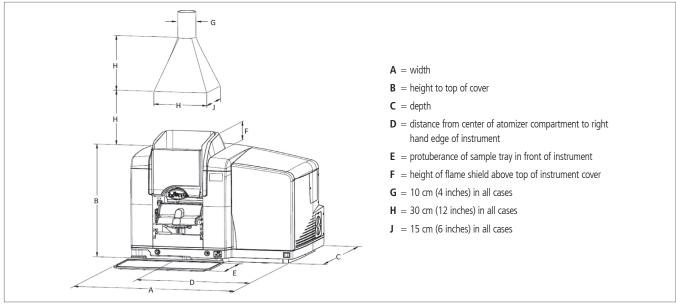


Figure 2. Spectrometer and accessories dimensions (Table 5).

Table 4. Required Services.

Instrument/ Accessory	Gases				Cooling	Computer	Req. No.	Electrical
instrument Accessory	Air	N <sub>2</sub> O	C <sub>2</sub> H <sub>2</sub>	Ar	Water	Controlled	of Vents	Power
PinAAcle 500	•	•	•			•	1	a
PinAAcle 900F	•	•	•			•	1	a
PinAAcle 900Z				•	d	•	1	b
PinAAcle 900H	•	•	•	•	d	•	1	b
PinAAcle 900T	•	•	•	•		•	1	b
FIAS 100/400				•		е	С	a
FIMS 100/400				•		•	С	a
Amalgamation Attachment	•			•		е		a
MHS-15				•			С	

 $a=115\ \text{V},\ 50/60\ \text{Hz}$  or 230 V, 50/60 Hz, single phase

b=230 V (±10%), 50 or 60 Hz, single phase

c = uses the same vent as the spectrometer

d = optional (included with some versions of the PinAAcle 900Z)

 $e = controlled \ from \ the \ spectrometer \ computer/controller$ 

The FIMS 100/400 does not require a vent if only analyzing mercury and the charcoal filter is used.

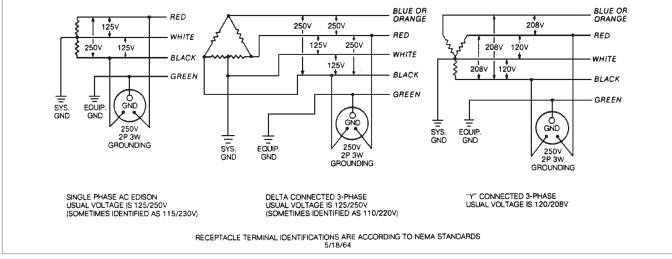


Figure 3. Furnace power circuit connection configurations.

*Table 5.* Instrument and Accessory Specifications (Refer to Figure 2).

Instrument/Accessory	Width (cm) A	Height (cm) B	Depth (cm) C	(cm) D	(cm) E	(cm) F	Power VA	Weight (Kg)
Spectrometers:								
PinAAcle 500	67	64	63	26	19.5	6.6	800	57
PinAAcle 900F	95	64	68	66	19.5	8.5	800	94
PinAAcle 900Z	95	64	68	66	19.5	8.5	10100	127
PinAAcle 900H	95	64	68	66	19.5	8.5	10100	123
PinAAcle 900T	95	64	68	66	19.5	8.5	10100	141
Graphite Furnace Componen	ts:				1	1		-
AS 900 Autosampler	25	20	34				NA	6
HGA/THGA Cooling System	20	37.5	50				140	18
Flame Autosamplers:								
\$10	42	56	34				360	4
Mercury/Hydride System:								
MHS-15	17	38	16				NA	3
Flow Injection Systems:								
FIAS 100/400	42	18	41				600	11
FIMS 100/400	42	26	41				450	12
Amalgamation Attachment	25	25	24				300	5
FAST Flame Sample Automa	tion Systems:							
Switching Valve	20	10	9					0.1
Peripumps	1: 9; 2: 17	13	10					1: 1.6; 2: 2.8
Autosamplers (a) SC2 2-tray	54	15 without probe	34					18
(b) SC4 4-tray	77	15 without probe	34					22
Lenovo® ThinkCentre® M83 (								
CPU	18	44	40				690	11
24" LCD Monitor	55	50	20				350	25
Keyboard	46	5	18				NA	2
Accessories:								
AutoPrep™ 50 Autodilutor	34	39	20				60	7.5
Air Compressor	65	55	31				700	36
Heated N <sub>2</sub> O Regulator							150	2
HP® LaserJet® M601	42	40	41				350	20
HP® 5600 Series InkJet Printer	44	20	37				250	6
Brother® HL-5440 Laser Printer	36	24	38				600	10.5
Brother® Compact all-in-one Inkjet Printer MFC-J650DW 120V	35	30	35				300	8
Brother® Compact all-in-one Inkjet Printer MFC-J870DW 220V	35	36	35				350	9

<sup>\*</sup> With the PinAAcle 900Z, 900H or 900T, the furnace autosampler projects 35 cm from the right front of the instrument in its storage position.

NA: Not applicable (powered by another device or included with another component)

<sup>\*\*</sup> Height at maximum sample arm upward travel.

# 11 Important Accessories and Consumables

## **Line Conditioners**



Instrument Models	Description	Instrument Input/ Output Voltage	Frequency	Part No.
PinAAcle 500/900F	720 VA Line Conditioner	120	60 Hz	N9307515
PinAAcle 500/900F	750 VA Line Conditioner	220	50 Hz	N9307521
PinAAcle 900H/T/Z	5.8 KVA Line Conditioner	208/240	60 Hz	N9307760
PinAAcle 900H/T/Z	6.0 KVA Line Conditioner	220	50 Hz	N9307523

# **UPS Systems**



Instrument Models	Description	Frequency	Part No.
PinAAcle 500/900F	800 VA UPS	60 Hz	N0777681
PinAAcle 500/900F	800 VA UPS	50 Hz	N0777689
PinAAcle 900H/T/Z	10 KVA UPS	50/60 Hz	N9306757

# Preventive Maintenance Kits

Instrument Models	Description	Qty	Part No.
PinAAcle 500/900F Preventive	e Maintenance Kit 1 (Stainless Steel Neb)		N3160520
	Tubing-Tygon SE-200 per 1 FT/0.3 M	4	02507987
	Burner Head Viton O-Ring	1	09902219
	End Cap O-Ring - Large	1	09902147
	End Cap O-Ring - Small	4	09200253
	Apiezon Grease Assy	1	03030405
	Neb Poly Tubing 10 FT AA	0.1	09908265
	Stainless Steel Neb O-Ring (0.364 ID 0.070 WD)	2	09902015
	Stainless Steel Neb O-Ring (0.176 ID 0.070 WD)	2	09902005
	Stainless Steel Neb O-Ring (0.208 ID 0.070 WD)	1	09902239
	Stainless Steel Neb O-Ring (0.070 ID 0.040 WD)	1	09902102
	Nebulizer PTFE Washer	1	03031802
	Burner Quick Connect O-Rings	6	09902047
	Standard-GFAAS Mixed	1	N9300244
	Media-Fan Filter (5/pack)	2	N2011156
	Clamp- Hose 7/32-5/8 SST (for 02507987)	2	09903004
PinAAcle 500/900F Preventive	Maintenance Kit 2 (High Sensitivity Neb)		N3160521
	Tubing-Tygon SE-200 per 1 FT/0.3 M	4	02507987
	Burner Head Viton O-Ring	1	09902219
	O-Ring Metric 2ID 1WD	1	09926127
	End Cap O-Ring - Large	1	09902147
	End Cap O-Ring - Small	4	09200253
	Apiezon Grease Assy (Neb)	1	03030405
	High Sensitivity Neb O-Ring (0.364 ID 0.070 WD)	2	09902015
	Nebulizer Tubing Assembly	1	B3150458
	Ceramic Ball (Neb)	1	B0505086
	High-Sensitivity Neb O-Ring (0.070 ID 0.040 WD)	1	09902102
	Burner Quick Connect O-Rings	6	09902047
	Standard-GFAAS Mixed	1	N9300244
	Media-Fan Filter (5/pack)	2	N2011156
	Clamp- Hose 7/32-5/8 SST (for 02507987)	2	09903004

## Preventive Maintenance Kits, continued



instrument wodels	Description	Ųty	Part No.
	Adapter For Argon Gas (G3/8 Fittings )	1	N3160513
	Fittings For Flame Hoses (G3/8 Type )	1	N3160517
	FEP Tubing For Drainage (Convoluted)	1	N3160518
PinAAcle 900Z Preventive Ma	intenance Kit		N3160522
	Standard THGA Graphite Tubes (5/pack)	1	B3000641
	THGA Contact Cylinders -1 Pair	1	B0504035
	AS 900 Sampling Probe	1	B0129258
	Quartz Window (THGA)	1	B0198005
	Quad-Ring 25 X 3.53	1	B0501236
	PTFE Tubing (Clear) 1.75 ID X 2.45 OD	1	B0017998
	Media-Fan Filter (5/pack)	2	N2011156
	Ferrule Front 2.45	1	B3001333
	Ferrule Back 2.45	1	B3001334
	PTFE-Hose ID 1.0 X WD 0.3	1	B0029792
	Back Ferrule 1/16"	1	B0080196
	Front Ferrule 1/16"	1	B0080197
	Cleaning Tips (10/pack)	1	B0505368
	Outlet-Valve CPL	1	B3002006

B3002007

Inlet-Valve CPL



S	tandard-GFAAS Mixed	1	N9300244
PinAAcle 900H Preventive Mainte	nance Kit 1 (Stainless Steel Neb)		N3160525
P	yrocoated Graphite Tubes with Integrated Platforms 5/pack)	1	B3001262
C	ontact Cylinders – 1 Set	1	B0128495
Д	S 900 Sampling Probe	1	B0129258
Q	uartz Window (HGA)	1	B0080850
C	ollar - Window Holder	1	B3120294
Т	ubing-Tygon SE-200 per 1 FT/0.3 M	4	02507987
В	urner Head Viton O-Ring	1	09902219
E	nd Cap O-Ring - Large	1	09902147
E	nd Cap O-Ring - Small	4	09200253
А	piezon Grease Assy	1	03030405
N	leb Poly Tubing 10 FT AA	0.1	09908265
S	tainless Steel Neb O-Ring (0.364 ID 0.070 WD)	2	09902015
S	tainless Steel Neb O-Ring (0.176 ID 0.070 WD)	2	09902005
S	tainless Steel Neb O-Ring (0.208 ID 0.070 WD)	1	09902239
S	tainless Steel Neb O-Ring (0.070 ID 0.040 WD)	1	09902102
N	lebulizer PTFE Washer	1	03031802
В	urner Quick Connect O-Rings	6	09902047
P	TFE Tubing (Clear) 1.75 ID X 2.45 OD	1	B0017998
В	ack Ferrule 1/16"	1	B0080196
F	ront Ferrule 1/16"	1	B0080197
C	leaning Tips (10/pack)	1	B0505368
F	errule Front 2.45	1	B3001333
F	errule Back 2.45	1	B3001334
С	outlet-Valve CPL	1	B3002006
Ir	nlet-Valve CPL	1	B3002007
S	tandard-GFAAS Mixed	1	N9300244
N	1edia-Fan Filter (5/pack)	2	N2011156
C	lamp- Hose 7/32-5/8 SST (for 02507987)	2	09903004
PinAAcle 900H Preventive Mainte	nance Kit 2 (High Sensitivity Neb)		N3160526
Р	yrocoated Graphite Tubes with Integrated Platforms 5 per pack)	1	B3001262
C	ontact Cylinders – 1 Set	1	B0128495
A	S 900 Sampling Probe	1	B0129258

Instrument Models	Description	Qty	Part No.
PinAAcle 900H Preventiv	e Maintenance Kit 2 (High Sensitivity Neb) continued		N3160526
	Quartz Window (HGA)	1	B0080850
	Collar - Window Holder	1	B3120294
	Tubing-Tygon SE-200 per 1 FT/0.3 M	4	02507987
	Burner Head Viton O-Ring	1	09902219
	End Cap O-Ring - Large	1	09902147
	End Cap O-Ring - Small	4	09200253
	Apiezon Grease Assy	1	03030405
	High Sensitivity Neb O-Ring (0.364 ID 0.070 WD)	2	09902015
	O-Ring-Metric 2 ID 1 WD	1	09926127
	Burner Quick Connect O-Rings	6	09902047
	Nebulizer Tubing Assembly	1	B3150458
	Ceramic Ball (Neb)	1	B0505086
	PTFE Tubing (Clear) 1.75 ID X 2.45 OD	1	B0017998
	Back Ferrule 1/16"	1	B0080196
	Front Ferrule 1/16"	1	B0080197
	Cleaning Tips (10/pack)	1	B0505368
	Ferrule Front 2.45	1	B3001333
	Ferrule Back 2.45	1	B3001334
	Outlet-Valve CPL	1	B3002006
	Inlet-Valve CPL	1	B3002007
	Standard-GFAAS Mixed	1	N9300244
	Media-Fan Filter (5/pack)	2	N2011156
	Clamp- Hose 7/32-5/8 SST (for 02507987)	2	09903004
Pin A A cla 900T Proventive	e Maintenance Kit 1 (Stainless Steel Neb)		N3160523
TillAcie 3001 Flevelidivi	Standard THGA Graphite Tubes- 5/pack	1	B3000641
	THGA Contact Cylinders -1 Pair	1	B0504035
	AS 900 Sampling Probe	1	B0129258
	Quartz Window (THGA)	1	B0198005
	Quad-Ring 25 X 3.53	1	B0501236
	Tubing-Tygon SE-200 per 1 FT/0.3 M	4	02507987
	Burner Head Viton O-Ring	1	09902219
	End Cap O-Ring - Large	1	09902147
	End Cap O-Ring - Small	4	09200253
	Apiezon Grease Assy	1	03030405
	Neb Poly Tubing 10 FT AA	0.1	09908265
	Stainless Steel Neb O-Ring (0.364 ID 0.070 WD)	2	09902015
	Stainless Steel Neb O-Ring (0.176 ID 0.070 WD)	2	09902005
	Stainless Steel Neb O-Ring (0.208 ID 0.070 WD)	1	09902239
	Stainless Steel Neb O-Ring (0.070 ID 0.040 WD)	1	09902102
	Nebulizer PTFE Washer	1	03031802
	Burner Quick Connect O-Rings	6	09902047
	PTFE Tubing (Clear) 1.75 ID X 2.45 OD	1	B0017998
	Ferrule Front 2.45	1	B3001333
	Ferrule Back 2.45	1	B3001333
	PTFE-Hose 1.0 ID X 0.3 WD	1	B0029792
	Back Ferrule 1/16"	1	B0023732
	Front Ferrule 1/16"	1	B0080190 B0080197
	Outlet-Valve CPL	1 1	
	Inlet-Valve CPL	1	B3002006 B3002007
	Cleaning Tips (10/pack)	1	B0505368
	Standard-GFAAS Mixed	1	N9300244
	Media-Fan Filter (5/pack)	2	N2011156
	Clamp- Hose 7/32-5/8 SST (for 02507987)	2	09903004

## Preventive Maintenance Kits, continued

Instrument Models	Description	Qty	Part No.				
PinAAcle 900T Preventive Ma	PinAAcle 900T Preventive Maintenance Kit 1 (Stainless Steel Neb)						
	Standard THGA Graphite Tubes (5/pack)	1	B3000641				
	THGA Contact Cylinders -1 Pair	1	B0504035				
	AS 900 Sampling Probe	1	B0129258				
	Quartz Window (THGA)	1	B0198005				
	Quad-Ring 25 X 3.53	1	B0501236				
	Tubing-Tygon SE-200 per 1 FT/0.3 M	4	02507987				
	Burner Head Viton O-Ring	1	09902219				
	End Cap O-Ring - Large	1	09902147				
	End Cap O-Ring - Small	4	09200253				
	Apiezon Grease Assy	1	03030405				
	Stainless Steel Neb O-Ring (0.364 ID 0.070 WD)	2	09902015				
	Nebulizer Tubing Assembly	1	B3150458				
	Ceramic Ball (Neb)	1	B0505086				
	O-Ring-Metric 2 ID 1 WD	1	09926127				
	Burner Quick Connect O-Rings	6	09902047				
	PTFE Tubing (Clear) 1.75 ID X 2.45 OD	1	B0017998				
	PTFE-Hose 1.0 ID X 0.3 WD	1	B0029792				
	Back Ferrule 1/16"	1	B0080196				
	Front Ferrule 1/16"	1	B0080197				
	Outlet-Valve CPL	1	B3002006				
	Inlet-Valve CPL	1	B3002007				
	Cleaning Tips (10/pack)	1	B0505368				
	Ferrule Front 2.45	1	B3001333				
	Ferrule Back 2.45	1	B3001334				
	Standard-GFAAS Mixed	1	N9300244				
	Media-Fan Filter (5/pack)	2	N2011156				
	Clamp- Hose 7/32-5/8 SST (for 02507987)	2	09903004				











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